WARNING

To reduce the risk of serious injury or death, you must read and follow these instructions. Keep and refer to these instructions often and give them to any future owner of this play system. Manufacturer contact information provided below.

OBSTACLE FREE SAFETY ZONE - 28'8" (8.74m) x 27" (8.2m) area requires Protective Surfacing. See Owner’s Manual.

MAXIMUM VERTICAL FALL HEIGHT - 6'9" (2.06m)

CAPACITY - 10 Users Maximum, Ages 3 to 10; Weight Limit 110 lbs. (49.9 kg) per child.

RESIDENTIAL HOME USE ONLY. Not intended for public areas such as schools, churches, nurseries, day cares or parks.

For Outdoor Family Domestic Use Only

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Next Generation D Hardware (Actual Size)

9pc. **LW2** - 5/16" (8mm) Lock Washer - (51303300)

41pc. **LW1** - 1/4"(6mm) Lock Washer - (51303200)

24pc. **LN2** - 5/16"(8mm) Lock Nut - (54303300)

5pc. **PB2** - Pan Bolt 1/4 x 1-1/4" (53433212) (6 x 32mm)

85pc. **S0** - Truss Screw #8 x 7/8" - (52933505) (#8 x 22mm)

62pc. **S5** - Pan Screw #8 x 1/2" - (52433502) (#8 x 13mm)

5pc. **S10** - Pan Screw #8 x 1"(#12 x 25mm) (52433510)

2pc. **S6** - Pan Screw #12 x 1"(#12 x 25mm) (52433610)

13pc. **S7** - Pan Screw #12 x 2" - (52433620) (#12 x 51mm)

5pc. **FW0** - 3/16" (5mm) Flat Washer - (51103100)

42pc. **FW1** - 1/4"(6mm) Flat Washer - (51103200)

60pc. **FW2** - 5/16" (8mm) Flat Washer - (51103300)

62pc. **FW3** - #8 Flat Washer - (51003500)

1pc. **D4** - 2 x 2 (51 x 51mm) Robertson Driver Bit (9200014)

36pc. **TN1** - 1/4" (6mm) T - Nut (54503200)

10pc. **TN2** - 5/16" (8mm) T- Nut (54503300)

5pc. **BNT** - 1/4" (6mm) Barrel Nut (54803200)

5pc. **S10** - Pan Screw #8 x 1" - (52433610) (#8 x 13mm)

4pc. **S11** - Wood Screw #8 x 2" - (52043520) (#8 x 51mm)

10pc. **S3** - Wood Screw #8 x 2-1/2" - (52043522) (#8 x 64mm)

4pc. **S4** - Wood Screw #8 x 3" - (52043530) (#8 x 76mm)

2pc. **S6** - Pan Screw #12 x 1"(#12 x 25mm) (52433610)
## Next Generation D Hardware (Actual Size)

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<td>LS3</td>
<td>Lag Screw 1/4 x 3”</td>
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<td>(9272223)</td>
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*Dimensions in mm.*
Part Identification (Next Generation E)

1pc. [2648] - 1 x 4 x 40-5/8 (16 x 86 x 1032mm) - Floor Board 3632648

8pc. [2609] - 1 x 5 x 40-5/8" (16 x 114 x 1032mm) - Floor Board 3632609

2pc. [2780] - 1 x 6 x 19" (16 x 137 x 483mm)
  - RK Board A 3632780

2pc. [2779] - 1 x 6 x 19" (16 x 137 x 483mm)
  - Access Board 3632779

3pc. [2781] - 1 x 6 x 19" (16 x 137 x 483mm)
  - RK Board B 3632781

2pc. [2778] - 5/4 x 4 x 14¼" (25 x 89 x 362)
  - SW Ground MOD 3632778

1pc. [2616] - 5/4 x 4 x 46-1/2" (25 x 89 x 1181mm) SW Support 3632616

2pc. [2777] - 2 x 2 x 40-1/4" (38 x 38 x 1022mm) - Side Joist MOD 3632777

2pc. [2607] - 1-1/4 x 3 x 22" (32 x 76 x 559mm) - Diagonal 3632607

2pc. [2776] - Rock Rail 1¼ x 2½ x 51" (32 x 64 x 1295mm) 3632776

1pc. [2608] - 1-1/4 x 3 x 40-3/4" (32 x 76 x 1035mm) - Floor Joist 3632608

3pc. [2770] - End Post Left 1¼ x 2½ x 87" (32 x 64 x 2210mm) 3632770

3pc. [2771] - End Post 1¼ x 2½ x 87" (32 x 64 x 2210mm) 3632771

2pc. [2772] - Panel Floor Support 1¼ x 3 x 42" (32 x 76 x 1067mm)
  - 3632772

5pc. [2769] - Panel BT Frame 1¼ x 3 x 42" (32 x 76 x 1067mm)
  - 3632769

2pc. [2774] - Upright 1¼ x 3 x 42" (32 x 76 x 1067mm) 3632774

1pc. [2630] - SW Top 1¼ x 5½ x 42" (32 x 140 x 1067mm) 39632630

2pc. [2613] - 2 x 3 x 86-11/16" (51 x 76 x 2202mm) - Heavy SW Post 3632613

1pc. [2615] - 4 x 4 x 50-15/16" (76 x 76 x 1294mm) SW Upright 3632615

1pc. [2614] - 4 x 6 x 88" (76 x 133 x 2235mm) Engineered Beam 3632614

1pc. [2757] LT Post Assembly
  1¼ x 2½ x 87"
  (32 x 64 x 2210mm) 37632757

1pc. [2758] RT Post Assembly
  1¼ x 2½ x 87"
  (32 x 64 x 2210mm) 37632758

3pc. [2775] Panel Cross Support 1¼ x 3 x 42"
  (32 x 76 x 1067mm) 3632775

2pc. [2768] - Panel Floor 1¼ x 3 x 42"
  (32 x 76 x 1067mm) 3632768

2pc. [2776] Rock Rail 1¼ x 2½ x 51" (32 x 64 x 1295mm) 3632776

1pc. [2648] - 1 x 4 x 40-5/8 (16 x 86 x 1032mm) - Floor Board 3632648

8pc. [2609] - 1 x 5 x 40-5/8" (16 x 114 x 1032mm) - Floor Board 3632609

2pc. [2780] - 1 x 6 x 19" (16 x 137 x 483mm)
  - RK Board A 3632780

2pc. [2779] - 1 x 6 x 19" (16 x 137 x 483mm)
  - Access Board 3632779

3pc. [2781] - 1 x 6 x 19" (16 x 137 x 483mm)
  - RK Board B 3632781

2pc. [2778] - 5/4 x 4 x 14¼" (25 x 89 x 362)
  - SW Ground MOD 3632778

1pc. [2616] - 5/4 x 4 x 46-1/2" (25 x 89 x 1181mm) SW Support 3632616

2pc. [2777] - 2 x 2 x 40-1/4" (38 x 38 x 1022mm) - Side Joist MOD 3632777

2pc. [2607] - 1-1/4 x 3 x 22" (32 x 76 x 559mm) - Diagonal 3632607

2pc. [2776] - Rock Rail 1¼ x 2½ x 51" (32 x 64 x 1295mm) 3632776

1pc. [2608] - 1-1/4 x 3 x 40-3/4" (32 x 76 x 1035mm) - Floor Joist 3632608

3pc. [2770] - End Post Left 1¼ x 2½ x 87" (32 x 64 x 2210mm) 3632770

3pc. [2771] - End Post 1¼ x 2½ x 87" (32 x 64 x 2210mm) 3632771

2pc. [2772] - Panel Floor Support 1¼ x 3 x 42" (32 x 76 x 1067mm)
  - 3632772

5pc. [2769] - Panel BT Frame 1¼ x 3 x 42" (32 x 76 x 1067mm)
  - 3632769

2pc. [2774] - Upright 1¼ x 3 x 42" (32 x 76 x 1067mm) 3632774

1pc. [2630] - SW Top 1¼ x 5½ x 42" (32 x 140 x 1067mm) 39632630

2pc. [2613] - 2 x 3 x 86-11/16" (51 x 76 x 2202mm) - Heavy SW Post 3632613

1pc. [2615] - 4 x 4 x 50-15/16" (76 x 76 x 1294mm) SW Upright 3632615

1pc. [2614] - 4 x 6 x 88" (76 x 133 x 2235mm) Engineered Beam 3632614
### Part Identification (Next Generation F)

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<th>Image</th>
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<td>4pc. - [2759] Roof End 1-1/4 x 3 x 10&quot; (32 x 76 x 254mm)</td>
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<td>4pc. - [2760] Roof Support 1-1/4 x 2-1/4 x 37-1/2&quot; (32 x 57 x 953mm)</td>
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<td>2pc. - [2761] Roof Sleeper C ¾ x 2 x 35&quot; (19 x 51 x 889mm)</td>
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<td>1pc. - [2752] MOD Roof Front 1¼ x 20-7/16 x 44&quot; (32 x 519 x 1118mm)</td>
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<td>6pc. [S0] Truss Screw #8 x 7/8&quot; (#8 x 22mm) (52933505)</td>
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<td>8pc. [S5] Pan Screw #8 x 1/2&quot; (#8 x 13mm) (52433502)</td>
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<td>1x Narrow Angle Bracket (3 Pk) (3200640)</td>
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<td>8pc. [S3] Wood Screw #8 x 2-1/2&quot; (52043522) (#8 x 64mm)</td>
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Next Generation TNR3 (Reduced Part Size)

(1) SL Gusset  1¼ x 3 x 15¾" (32 x 76 x 400mm)
(1) Lower SL Insert 1.36 x 8-1/8 x 26¼" (34 x 206 x 667mm)

(1) TNR Upright  1¼ x 3 x 20¼" (32 x 76 x 514mm)

(1) TNR Ground Brace  1¼ x 3 x 32¼" (32 x 76 x 819mm)

Next Generation TNR3 (Actual Size)

94pc.  (PB1) - Pan Bolt 1/4 x 3/4" (6 x 19mm) (53453203)
1pc.  (PB6) - Pan Bolt 1/4 x 1" (6 x 25mm) (53413210)
1pc.  (PB2) - Pan Bolt 1/4 x 1-1/4" (6 x 32mm) (53433212)
8pc.  (FW6) - #12 Screw Bezel - (9299500)
1pc.  (H8) - Hex Bolt 1/4 x 4¼" (6 x 108mm) (53703241)
1x  [DT] - Quadrex Driver Bit (9200015)

4pc.  (FW1) - 1/4" (6mm) Flat Washer (51103200)
1pc.  (LW1) - 1/4" (6mm) Lock Washer (51303200)
1pc.  (LN1) - 1/4" (6mm) Lock Nut (54303200)
1pc.  (TN1) - 1/4" (6mm) T - Nut (54503200)
3pc.  (S11) - Wood Screw #8 x 2" (#8 x 51mm)(52043520)
94pc.  (S4) - Wood Screw #8 x 3" (#8 x 76mm) (52043530)
18pc.  (S6) - Truss Screw #8 x 7/8" (#8 x 22mm) (52933505)
19pc.  (S6) - Pan Screw #12 x 1" (#12 x 25mm) (52436310)
5pc.  (S7) - Pan Screw #12 x 2" (#12 x 51mm) (52433620)
5pc.  (S7) - Pan Screw #12 x 2" (#12 x 51mm) (52433620)
1pc.  (S4) - Wood Screw #8 x 3" (#8 x 76mm) (52043530)
8pc.  (FW6) - #12 Screw Bezel - (9299500)
Part Identification (Reduced Part Size)

1x - TNR 3 Tube Support (9203601)

1x - TNR3 Short Exit (3310132)

9x - TNR 2 Slide Elbow (3310121)

10x - TNR 2 Slide Clamp Ring (3300120)

1x - TNR3 Extend Flange Lt (3310130)

1x - TNR 2 Slide Exit Top (3310124)

(1) Rebar Ground Stake 9290318

1x - TNR 3 Tube Support (9203601)

1x - TNR3 Post Mount (9203602)

1x - MOD Side Lite (9320116)
• FILL THIS OUT BEFORE YOU DISCARD YOUR CARTONS
• THE CARTON I.D. STAMP IS LOCATED ON THE END OF EACH CARTON
• YOU WILL NEED THIS INFORMATION IF YOU CALL CONSUMER RELATIONS DEPARTMENT

PRODUCT NUMBER: **EPIC**

| CARTON I.D. STAMP: __ __ __ __ __ __ 14459 ___ (Box 1) |
| CARTON I.D. STAMP: __ __ __ __ __ __ 14459 ___ (Box 2) |
| CARTON I.D. STAMP: __ __ __ __ __ __ 14459 ___ (Box 3) |
| CARTON I.D. STAMP: __ __ __ __ __ __ 14459 ___ (Box 4) |
| CARTON I.D. STAMP: __ __ __ __ __ __ 14459 ___ (Box 5) |
| CARTON I.D. STAMP: __ __ __ __ __ __ 14459 ___ (Box 6) |

THIS IS THE TIME FOR YOU TO SORT, IDENTIFY, AND COUNT ALL YOUR HARDWARE, WOOD PIECES AND ACCESSORIES. THIS WILL ASSIST YOU IN YOUR ASSEMBLY.

WHEN THE PARTS IDENTIFICATION IS COMPLETED, YOU ARE READY TO START ASSEMBLY.

If you have missing, damaged or require replacement parts **DO NOT** contact your retailer. Please visit [www.selwoodproducts.com](http://www.selwoodproducts.com) and select the Parts Centre. You can then complete a quick online order form or make direct contact with the Selwood Products Part Team.

[www.selwood.com](http://www.selwood.com)
It is important to assemble the frame on a flat, smooth surface.

A: Place (2771) End Post and (2770) End Post Left side by side with the grooves facing up and in. Put (2770) End Post Left on the right hand side. Place (2775) Panel Cross Support in the top grooves, (2772) Panel Floor Support in the middle grooves and (2769) Panel BT Frame in the bottom grooves. (fig. 1.1).

B: Make sure assembly is square then attach with 4 (S30) Wood Screws per board. (fig. 1.1)

C: Tap 3 (TN1) T-nuts in (2775) Panel Cross Support and (2772) Panel Floor Support and 2 in (2769) Panel BT Frame. (fig. 1.1 and 1.2)

---

### Wood Parts

- 2 x (2771) End Post
- 2 x (2770) End Post Left
- 2 x (2775) Panel Cross Support
- 2 x (2772) Panel Floor Support
- 2 x (2769) Panel BT Frame

### Hardware

- 24 x (S30) Wood Screw
- 16 x (TN1) T-nut
It is important to assemble the frame on a flat, smooth surface.

D: Turn the assembly over, place (2774) Upright in the middle groves of (2775) Panel Cross Support and (2772) Panel Floor Support then attach all boards with 8 (H9) Hex Bolts (with lock washer and flat washer) connecting to the previously installed t-nuts. (fig. 1.3 and 1.4)

E: Repeat steps A-D for a second assembly.

**Fig. 1.3**

**Fig. 1.4**

<table>
<thead>
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<th>Wood Parts</th>
<th>Hardware</th>
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<tr>
<td>2 x 2774 Upright</td>
<td>16 x H9 Hex Bolt (lock washer &amp; flat washer)</td>
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Step 2: End Wall Prep
Part 1

*It is important to assemble the frame on a flat, smooth surface.*

**A:** Place (2768) Panel Floor and 2 (2769) Panel BT Frames on a hard, flat surface with the long side up. Tap in 2 (TN1) T-nuts per board. (fig. 2.1)

**B:** Place (2771) End Post and (2770) End Post Left side by side with the grooves facing up and in. (2770) End Post Left on the right hand side. Place (2769) Panel BT Frames in the top and bottom grooves (2768) Panel Floor in the middle grooves. (fig. 2.2).

**C:** Make sure assembly is square then attach with 4 (S30) Wood Screws per board. (fig. 2.2)

---

**Fig. 2.1**

**Fig. 2.2**

---

**Wood Parts**

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<td>Panel BT Frame</td>
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<td>End Post</td>
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<tr>
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<td>2770</td>
<td>End Post Left</td>
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**Hardware**

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<td>Wood Screw</td>
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<tr>
<td>6</td>
<td>TN1</td>
<td>T-nut</td>
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It is important to assemble the frame on a flat, smooth surface.

D: Turn the assembly over then attach all boards with 6 (H9) Hex Bolts (with lock washer and flat washer) connecting to the previously installed t-nuts. (fig. 2.3 and 2.4)

**Hardware**

6 x Hex Bolt (lock washer & flat washer)
Step 3: Swing Wall Prep
Part 1

*It is important to assemble the frame on a flat, smooth surface.*

**A:** Place (2757) LT Post Assembly and (2758) RT Post Assembly on a hard, flat surface with the notches facing down. The top of the post assemblies have the longer notches. (fig. 3.1)

**B:** Tap 1 (TN2) T-nut in the top holes and 1 (TN1) T-nut in the middle and bottom holes. (fig. 3.1).

---

**Wood Parts**

<table>
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<th>Quantity</th>
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<td>RT Post Assembly</td>
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**Hardware**

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<th>Description</th>
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<td>TN2</td>
<td>T-nut</td>
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<tr>
<td>4</td>
<td>TN1</td>
<td>T-nut</td>
</tr>
</tbody>
</table>
It is important to assemble the frame on a flat, smooth surface.

C: Turn the (2757) LT Post Assembly and (2758) RT Post Assembly over and place 2 (2756) Siding Assemblies on top so one sits flush with the top of the middle groove and the second fits flush with the top of the bottom groove. (fig. 3.2 and 3.3)

D: Place (2630) SW Top in the top grooves, (2768) Panel Floor in the middle grooves and (2769) Panel BT Frame in the bottom grooves so they sit flush to the outside edges of (2757) LT Post Assembly and (2758) RT Post Assembly. Make sure the assembly is square then attach with 4 (S30) Wood Screws per board. (fig. 3.4).

**Fig. 3.2**

![Diagram showing Step 3: Swing Wall Prep Part 2 with labels for (2756), (2757), and (2758).]

**Fig. 3.3**

Notice Orientation of both (2756) Siding Assemblies.

**Fig. 3.4**

![Diagram showing Step 3: Swing Wall Prep Part 2 with labels for (2756), (2757), (2758), (2630), (2768), and (2769).]

**Wood Parts**
- 2 x 2756 Siding Assembly
- 1 x 2630 SW Top
- 1 x 2768 Panel Floor
- 1 x 2769 Panel BT Frame

**Hardware**
- 12 x S30 Wood Screw
Step 3: Swing Wall Prep
Part 3

It is important to assemble the frame on a flat, smooth surface.

E: Attach (2630) SW Top to (2757) LT Post Assembly and (2758) RT Post Assembly with 2 (WB1) Wafer Bolts (with flat washer) connecting to previously installed t-nuts. (fig. 3.5 and 3.6)

F: Attach (2768) Panel Floor to (2757) LT Post Assembly and (2758) RT Post Assembly with 2 (H9) Hex Bolts (with lock washer and flat washer) connecting to previously installed t-nuts. (fig. 3.5).

G: Place 1 (2778) SW Ground MOD to each side of (2769) Panel BT Frame, notice the hole locations and attach with 1 (H10) Hex Bolt (with lock washer and flat washer) per board connecting to previously installed t-nuts. (fig. 3.5 and 3.7).

H: Place 1 (2607) Diagonal under (2778) SW Ground MOD on the right hand side so the top sits against (2758) RT Post Assembly and loosely attach with 1 (H10) Hex Bolt (with lock washer, flat washer and t-nut). (fig. 3.5 and 3.7).

---

**Wood Parts**

- 2 x 2778 SW Ground MOD
- 1 x 2607 Diagonal

**Hardware**

- 2 x WB1 Wafer Bolt (flat washer)
- 2 x H9 Hex Bolt (lock washer, flat washer)
- 3 x H10 Hex Bolt (lock washer, flat washer and 1 t-nut)
Step 3: Swing Wall Prep
Part 4

It is important to assemble the frame on a flat, smooth surface.

I: Attach the top board in each (2756) Siding Assembly to (2757) LT Post Assembly and (2758) RT Post Assembly with 4 (S30) Wood Screws per board. (fig. 3.8 and 3.9)

J: Attach the remaining boards in each (2756) Siding Assembly to (2757) LT Post Assembly and (2758) RT Post Assembly with 2 (S0) Truss Screws per board. (fig. 3.8 and 3.9)

Fig. 3.8

Fig. 3.9

Hardware
8 x S30 Wood Screw
20 x S0 Truss Screw
Step 4: Frame Assembly
Part 1

It is important to assemble the frame on a flat, smooth surface.

A: Place Swing Wall from Step 3 between 2 Front and Back Walls from Step 1, noticing the wall orientations. The tops and bottoms of the walls should be flush. Make sure the walls are square then using the pilot holes as a guide pre-drill with a 3/16” (4.8 mm) drill bit and fasten the Front Wall to the Swing Wall and Swing Wall to the Back Wall with 4 (WL5) Wafer Lags per side. (fig. 4.1, 4.2 and 4.3)

Fig. 4.1 Top View
Front Wall
Notice Front Wall overlaps Swing Wall
WL5
Flush
Swing Wall

Fig. 4.2
Front Wall
Notice counter sunk holes on the outside
Flush
Swing Wall

Fig. 4.3
Back Wall
Notice Swing Wall overlaps Back Wall
Flush
WL5

Hardware
8 x WL5 Wafer Lag
B: Place End Wall from Step 2 between the Front Wall and Back Wall noticing the wall orientation. The tops and bottoms of the walls should be flush. Make sure the walls are square then using the pilot holes as a guide pre-drill with a 3/16” (4.8 mm) drill bit and fasten the Back Wall to the End Wall and End Wall to the Front Wall with 4 (WL5) Wafer Lags per side. (fig. 4.4)
### Step 4: Frame Assembly
#### Part 3

**C:** Loosely attach 1 (2607) Diagonal to left (2778) SW Ground MOD with 1 (H10) Hex Bolt (with lock washer, flat washer and t-nut). (fig. 4.5)

**D:** Place each (2607) Diagonal tight and flush to the front of the Swing Wall then pre-drill pilot holes with a 3/16” (4.8 mm) drill bit and attach each (2607) Diagonal to the Swing Wall with 1 (LS3) Lag Screw (with flat washer) per board, checking that they remain flush to outside edge. (fig. 4.5 and 4.6)

---

**Wood Parts**
- 1 x [2607] Diagonal

**Hardware**
- 1 x [H10] Hex Bolt (lock washer, flat washer, t-nut)
- 2 x [LS3] Lag Screw (flat washer)
Step 5: Floor Assembly
Part 1

A: From inside of the assembly centre (2608) Floor Joist over the pilot holes in both (2768) Panel Floors in the Swing and End Walls, measure 5/8" (15.9 mm) down from the top of boards then attach (2608) Floor Joist to each board using the left and centre holes with 2 (S4) Wood Screws per board. (fig.5.1, 5.2, 5.3 and 5.4)

Wood Parts
1 x 2608 Floor Joist

Hardware
4 x S4 Wood Screw
Step 5: Floor Assembly
Part 2

B: On each (2777) Side Joist MOD measure 9" (228.6 mm) in from each end and tap in 2 (TN1) T-nuts per board (fig 5.5).

C: On the inside of both the Front and Back Walls loosely attach 1 (2777) Side Joist MOD to each (2772) Panel Floor Support with 2 (H11) Hex Bolts (with lock washer and flat washer) into the previously installed (TN1) T-nuts as shown in fig. 5.6. Make sure both (2777) Side Joist MODs are level with (2608) Floor Joist.

Fig. 5.5

Fig. 5.6

Wood Parts
2 x 2777 Side Joist MOD

Hardware
4 x H11 Hex Bolt
(lock washer, flat washer, t-nut)
D: Fasten each (2777) Side Joist MOD to each (2772) Panel Floor Support with 4 (S3) Wood Screws per board as shown in fig. 5.7.

E: Tighten all (H11) Hex Bolts in both (2777) Side Joist MOD.
Step 5: Floor Assembly
Part 4

F: Starting at the Swing Wall place (2648) Floor Board followed by 8 (2609) Floor Boards. Make sure all boards are evenly spaced then attach to (2608) Floor Joist and each (2777) Side Joist MOD with 5 (S20) Wood Screws per board. (fig. 5.8 and 5.9)

Fig. 5.8

Fig. 5.9

Wall removed for clarity

Wood Parts
1 x 2648 Floor Board
8 x 2609 Floor Board

Hardware
45 x S20 Wood Screw
Step 6: Swing Beam Assembly

A: Attach 6 Swing Hangers to the (2614) Engineered Beam using 2 (G7) Hex Bolts (with 2 flat washers and 1 lock nut) per Swing Hanger as shown in fig. 6.1.

B: Flush to the Fort End of (2614) Engineered Beam attach 2 L-Beam Brackets with 2 (G21) Hex Bolts (with 2 flat washers and 1 lock nut). (fig. 6.1 and 6.2)

C: Install 1 (WB7) Wafer Bolt (with flat washer and t-nut) in the middle bolt hole in (2614) Engineered Beam as shown in fig. 6.3. IT IS IMPORTANT THAT THIS BOLT IS ATTACHED. IT WILL MINIMIZE CHECKING OF WOOD.

---

**Wood Parts**
- 1 x [2614] Engineered Beam

**Hardware**
- 12 x [G7] Hex Bolt (flat washer x 2, lock nut)
- 2 x [G21] Hex Bolt (flat washer x 2, lock nut)
- 1 x [WB7] Wafer Bolt (flat washer & t-nut)

**Other Parts**
- 6 x Swing Hangers
- 2 x L-Beam Bracket
Step 7: Swing End Assembly

A: Loosely attach 2 (2613) Heavy SW Posts to (2615) SW Upright using 2 (G7) Hex Bolts (with lock washer, flat washer and t-nut). Notice 2 bolt holes at top of (2615) SW Upright and orientation of angle. (fig. 7.1)

B: Attach (2616) SW Support to both (2613) Heavy SW Posts and (2615) SW Upright using 3 (G4) Hex Bolts (with lock washer, flat washer and t-nut). Tighten all bolts (fig. 7.1)

C: Install 2 (WB7) Wafer Bolts (with flat washer and t-nut) in the top bolt holes in (2615) SW Upright as shown in fig. 7.1. IT IS IMPORTANT THAT THESE BOLTS ARE ATTACHED. THEY WILL MINIMIZE CHECKING OF WOOD.

Fig. 7.1

<table>
<thead>
<tr>
<th>Wood Parts</th>
<th>Hardware</th>
</tr>
</thead>
<tbody>
<tr>
<td>2 x 2613 Heavy SW Post</td>
<td>2 x <strong>G7</strong> Hex Bolt (lock washer, flat washer, t-nut)</td>
</tr>
<tr>
<td>1 x 2615 SW Upright</td>
<td>3 x <strong>G4</strong> Hex Bolt (lock washer, flat washer, t-nut)</td>
</tr>
<tr>
<td>1 x 2616 SW Support</td>
<td>2 x <strong>WB</strong> Wafer Bolt (flat washer &amp; t-nut)</td>
</tr>
</tbody>
</table>
Step 8: Attach Swing End to Swing Beam

A: Place Swing End Assembly against Swing Beam Assembly then place 1 Beam Bracket on each side of the assembly (they are specific for left and right side) and attach with 5 (G21) Hex Bolts (with 2 flat washers and 1 lock nut). (fig. 8.1 and 8.2)

Figure 8.1

Figure 8.2

<table>
<thead>
<tr>
<th>Hardware</th>
<th>Other Parts</th>
</tr>
</thead>
<tbody>
<tr>
<td>5 x G21 Hex Bolt (flat washer x 2, lock nut)</td>
<td>2 x Beam Bracket (Left/Right)</td>
</tr>
</tbody>
</table>
Step 9: Attach Swing Assembly To Fort

A: Place Swing Assembly against top of (2630) SW Top, make sure assembly is level then attach from inside the fort assembly into each L-Beam Bracket with 4 (G8) Hex Bolts (with 2 flat washers and 1 lock nut). (fig. 9.1)

Fig. 9.1

Fig. 9.1

Hardware

4 x G8 Hex Bolt (flat washer x 2, lock nut)
Step 10: Install Ground Stakes

**MOVE FORT TO FINAL LOCATION PRIOR TO STAKING**
**FINAL LOCATION MUST BE LEVEL GROUND**

A: In the 5 places shown in fig. 10.1 drive the Rebar Ground Stakes 13” (330 mm) into the ground against outside front corner of the End Wall, on both (2607) Diagonals and both (2613) Heavy SW Posts. Be careful not to hit the washer while hammering stakes into the ground as this could cause the washer to break off.

B: Attach ground stakes using 1 (S7) Pan Screw per ground stake (fig. 10.2 and 10.3).

C: After driving stakes into the ground, check for sharp edges caused by the impact of the hammer. Smooth any sharp edges from impact area and touch up with outdoor paint.

**Warning!** To prevent tipping and avoid potential injury, stakes must be driven 13” (330 mm) into ground. Digging or driving stakes can be dangerous if you do not check first for under-ground wiring, cables or gas lines.

See Front cover for safety clearance.

---

**Hardware**

- 5 x S7 Pan Screw

**Other Parts**

- 5 x Rebar Ground Stake
Step 11: How to Install Inserts - Upper and Lower Jambs

There is 1 (2601) Lower Jamb and 1 (2602) Upper Jamb provided. Install the (2601) Lower Jamb on the Front Wall and the (2602) Upper Jamb on the End Wall using 2 Jamb Mounts and 8 (S0) Truss Screws per board.

Use the diagrams below to show correct placement of each board.

---

**Wood Parts**
- 1 x 2601 Lower Jamb
- 1 x 2602 Upper Jamb

**Hardware**
- 16 x S0 Truss Screw

**Other Parts**
- 4 x Jamb Mount
There is 1 (2649) Lower Window Insert, 2 (2655) Upper Window Inserts, 1 (2665) Half Wall Insert, 2 (649A) Short Half Walls and 2 MOD 3-Pane Transoms provided. Use the Epic Fort Guide to see where each insert is installed.

When installing you will need the following:
For (2649) Lower Window Insert and (2655) Upper Window Insert - 9 x (S0) Truss Screws per insert.
For (2665) Half Wall Insert, (649A) Short Half Wall and MOD 3-Pane Transom - 4 x (S0) Truss Screws per insert.
Step 12: How to Install Inserts - Window and Wall Inserts

Part 2
Step 13: How to Install Inserts - Clock Assembly

There is 1 Clock Set provided to be installed on the Front Wall. See Epic Fort Guide for correct location. See below for how to assemble and attach the Clock Set.

When installing you will need the following:
Base Clock, Clock Subset (includes minute and hour hands, clock adapter and clock screw), 2 (2717) Clock Blocks and 4 x (S20) Wood Screws.

To assemble Clock insert the Clock Adapter from the back of the Base Clock, place the Hour Hand over the Clock Adapter making sure they are lined up properly. Press the Minute Hand over the Hour Hand and connect with Clock Screw.

Attach assembled Clock through panel and into each (2717) Clock Block with 4 (S20) Wood Screws.

Do not over tighten screws.
Step 14: Rock Wall Assembly

Fig. 14.1

A: Lay 2 (2776) Rock Rails down, side by side with angled edges facing down. (fig. 14.1)

B: Place (2779) Access Board on the bottom of each (2776) Rock Rail as shown in fig. 14.1. Make sure (2779) Access Board is flush to the outside and bottom edges of each (2776). Attach using 4 (S20) Wood Screws.

C: 7-5/8” (193.6 mm) down from the top of both (2776) Rock Rails place 1 (2781) Rk Board B, making sure the sides are flush to the outside edges of each (2776) Rock Rail. Attach using 4 (S20) Wood Screws. (fig. 14.1)

D: In between the (2779) Access Board and (2781) Rk Board B stagger 2 (2781) Rk Board Bs and 2 (2780) Rk Board As using 4 (S20) Wood Screws per board. Placing them as shown in fig. 14.1, this will prevent rocks from forming a straight line. Make sure the boards are evenly spaced and do not exceed 2-3/8” (60.3 mm) between boards.

Fig. 14.2

E: Place 1 rock on each (2780) Rk Board A and (2781) Rk Board B (fig. 14.2) and attach using 1 (PB2) Pan Bolt (with lock washer, flat washer and barrel nut) and 1 (S10) Pan Screw per rock. The Screw must be in the hole directly under the Pan Bolt, it will stop the rock from spinning. (fig. 14.3)

<table>
<thead>
<tr>
<th>Wood Parts</th>
<th>Hardware</th>
<th>Other Parts</th>
</tr>
</thead>
<tbody>
<tr>
<td>1 x [2779] Access Board</td>
<td>24 x [S20] Wood Screw</td>
<td>5 x Rocks (3 green/2 yellow)</td>
</tr>
<tr>
<td>3 x [2781] Rk Board B</td>
<td>5 x [S10] Pan Screw</td>
<td></td>
</tr>
<tr>
<td>2 x [2780] Rk Board A</td>
<td>5 x [PB2] Pan Bolt</td>
<td></td>
</tr>
<tr>
<td>2 x [2776] Rock Rail</td>
<td>(lock washer, flat washer &amp; barrel nut)</td>
<td></td>
</tr>
</tbody>
</table>
Step 15: Attach Rock Wall Assembly to Fort
Part 1

A: Place Rock Wall Assembly centred in opening of the Back Wall as shown in the Epic Fort Guide and flush as shown below. Attach (2776) Rock Rails to the Back Wall using 4 (S11) Wood Screws. (fig. 15.1 and 15.2)

B: Attach 1 (2779) Access Board to top of Rock Wall Assembly, flush to top of (2776) Rock Rails using 4 (S20) Wood Screws. (fig. 15.3)

Note: Make sure (2776) Rock Rails do not cover the bolt head, move assembly over so it is tight to the bolt head. (fig. 15.1 and 15.2)

---

**Wood Parts**

1 x [2779] Access Board

**Hardware**

4 x [S20] Wood Screw

4 x [S11] Wood Screw
Step 15: Attach Rock Wall Assembly to Fort  
Part 2

C: Drive 1 Rebar Ground Stake 13” (330 mm) into the ground against outside (2776) Rock Rail then attach with 1 (S7) Pan Screw. Be careful not to hit the washer while hammering stake into the ground as this could cause the washer to break off. (fig. 15.4 and 15.5)

D: After driving stake into the ground, check for sharp edges caused by the impact of the hammer. Smooth any sharp edges from impact area and touch up with outdoor paint.

⚠️ Warning! To prevent tipping and avoid potential injury, stakes must be driven 13” (330 mm) into ground. Digging or driving stakes can be dangerous if you do not check first for under-ground wiring, cables or gas lines.

<table>
<thead>
<tr>
<th>Hardware</th>
<th>Other Parts</th>
</tr>
</thead>
<tbody>
<tr>
<td>1 x S7 Pan Screw</td>
<td>1 x Rebar Ground Stake</td>
</tr>
</tbody>
</table>
Step 16: Attach Hand Grip to Fort

A: Measure 6” (152.4 mm) from the top of the floor boards on the left hand side of the Rock Board, pre-drill with a 1/8” (3.2 mm) drill bit then attach 1 Play Handle with 2 (WL3) Wafer Lags to the Back Wall. (fig. 16.1)

**Hardware**
- 2 x WL3 Wafer Lag

**Other Parts**
- 1 x Play Handle
**Step 17: Cafe Table Assembly**

**A:** Place (2612) Table Support flush to the notched out ends of (2611) Table Top and attach with 4 (S7) Pan Screws as shown in fig. 17.1.

**B:** Place Table Top Assembly tight in the opening of Front Wall with the overhang on the outside of the assembly as shown in fig. 17.2 and in the Epic Fort Guide then attach (2612) Table Support to the End Wall posts with 2 (S3) Wood Screws.

---

**Fig. 17.1**

A: Place (2612) Table Support flush to the notched out ends of (2611) Table Top and attach with 4 (S7) Pan Screws as shown in fig. 17.1.

**Fig. 17.2**

B: Place Table Top Assembly tight in the opening of Front Wall with the overhang on the outside of the assembly as shown in fig. 17.2 and in the Epic Fort Guide then attach (2612) Table Support to the End Wall posts with 2 (S3) Wood Screws.

---

**Wood Parts**

- 1 x 2612 Table Support
- 1 x 2611 Table Top

**Hardware**

- 4 x S7 Pan Screw
- 2 x S3 Wood Screw
Step 18: Attach Cafe Canopy to Fort

A: Feed Cafe Canopy Frame through the pocket of the Cafe Canopy. (fig. 18.1)

B: With a helper hold the Canopy against the fort, on the Front Wall as shown on the Epic Fort Guide, measure 3-1/8” (79 mm) in from the outside edge of the (2770) End Post Left, making sure the Cafe Canopy is smooth and tight then attach to the post with 2 (S5) Pan Screws (with #8 flat washer), measure 1-1/2” (38.1mm) down from the first screw then attach a third screw and washer. Follow measurements as shown in fig. 18.2 for remaining screws and washers. Measurements must be exact.

C: Hold the Cafe Canopy Frame against the panel and attach with 1 (S6) Pan Screw per side. (fig. 18.2)

**Hardware**
- 8 x [S5] Pan Screw (#8 flat washer)
- 2 x [S6] Pan Screw

**Other Parts**
- 1 x Cafe Canopy Frame
- 1 x Cafe Canopy
Step 19: Roof Support Assembly

A: Attach 1 (2760) Roof Support to a second (2760) Roof Support at peak using 1 (S4) Wood Screw. Repeat this step so there are 2 Roof Support Assemblies. (fig. 19.1 and 19.2)

Wood Parts
- 4 x 2760 Roof Support

Hardware
- 2 x S4 Wood Screw
Step 20: Roof Panel Assembly

A: Place 1 (2751) MOD Roof Bottom tight to the bottom of (2752) MOD Roof Front and (2753) MOD Roof Back. (fig. 20.1)

B: Place a (2761) Roof Sleeper C on the middle strip of each Roof Panel Assembly so the ends are flush and attach with 4 (S20) Wood Screws per panel. (fig. 20.2)
A: Place Front Roof Panel against Back Roof Panel so the tops form a peak then tight to the inside edge of the outside slats attach 1 Narrow Angle Bracket per slat with 2 (S0) Truss Screws per bracket. (fig. 21.1 and 21.2)

B: Attach the third Narrow Angle Bracket centred on the middle slat with 2 (S0) Truss Screws. (fig. 21.1 and 21.3)

**Hardware**

- 6 x 5/8" Truss Screw

**Other Parts**

- 3 x Narrow Angle Bracket
Step 21: Roof Assembly
Part 2

C: Place 1 Roof Support Assembly against one side so the peaks meet and the ends of the roof supports are flush with the ends of the roof panels. Attach with 8 (S11) Wood Screws. (fig. 21.4)

D: Attach the second Roof Support Assembly on the opposite side, peaks to meet and ends are flush with 8 (S11) Wood Screws. (fig. 21.4)

Fig. 21.4

Hardware
16 x S11 Wood Screw
Step 22: Attach Sky Gable

A: Attach 1 Sky Gable to the inside of the (2617) Roof Supports on each side of the Roof Assembly with 4 (S5) Pan Screws per Sky Gable. (fig. 22.1 and 22.2)

**Fig. 22.1**

**Fig. 22.2**
Inside View

<table>
<thead>
<tr>
<th>Hardware</th>
<th>Other Parts</th>
</tr>
</thead>
<tbody>
<tr>
<td>8 x Pan Screw</td>
<td>2 x Sky Gable</td>
</tr>
</tbody>
</table>

www.selwood.com
A: On the Front and Back Walls remove the 2 outside (H9) Hex Bolts attached at the top of the assembly from Step 1, Part 2. Leave the (TN1) T-nuts in. The (FW1) Flat Washers and (LW1) Lock Washers will be used in Step B. (fig. 23.1)

Remove these bolts on both Front and Back Walls, keeping lock washers and flat washers for next step. Do not remove the t-nuts.
Step 23: Attach Roof Ends
Part 2

B: Loosely attach 1 (2759) Roof End to each corner, flush to the top of (2775) Panel Cross Supports, with 1 (H3) Hex Bolt per board, using the (FW1) Flat Washer and (LW1) Lock Washer from Step A and connecting to the (TN1) T-nut. Notice which bolt holes are to be used. (fig. 23.2, 23.3, 23.4 and 23.5)

---

**Wood Parts**

- 4 x 2759 Roof End

**Hardware**

- 4 x H3 Hex Bolt
Step 23: Attach Roof Ends
Part 3

C: Measure overhang so it is 4-7/8" (124 mm) then attach with 2 (S11) Wood Screws and 1 (S3) Wood Screw per (2759) Roof End. Tighten the bolts. (fig. 23.6, 23.7 and 23.8)

**Fig. 23.6**
Top View

![Top View Diagram]

- **2759**
- **S3** x 2 per board
- Swing and End Walls
- Front and Back Walls

**Fig. 23.7**
Left Side

- **2759**
- **S3**

**Fig. 23.8**
Right Side

- **2759**
- **S3**

---

**Hardware**
4 x (S3) Wood Screw
8 x (S11) Wood Screw
Step 24: Attach Roof Assembly to Fort

A: With 2 people on the ground and at least 1 person in the fort, lift the Roof Assembly up and over the Back side of the fort. Guide the Roof Assembly onto the fort so all four (2760) Roof Supports sit flush to the front and outside edges of (2759) Roof Ends. (fig. 24.1)

B: Attach (2760) Roof Supports to (2759) Roof Ends with 1 (S3) Wood Screw per support. (fig. 24.1)

Fig. 24.1

Hardware

4 x S3 Wood Screw
Step 26: Attach Swings

A: Attach 1 Threaded Clip to each Acro Rope EN71 and the Acro Bar. Attach another Threaded Clip to each Acro Handle and join with first Threaded Clip. Make sure to close the Threaded Clip tightly using an adjustable wrench. (fig. 26.2 and 26.3)

B: Attach the end of the swing and acro ropes to the Threaded Clips attached to the swing hangers. (fig. 26.1)

Other Parts
- 2 x Belt Swings
- 1 x Acro Bar
- 2 x Acro Handle
- 2 x Acro Rope EN71
- 4 x Threaded Clips
Step 27: Bench Assembly

A: Open the (2658) Folding Bench Assembly. (fig. 27.1, 27.2 and 27.3)

B: Make sure assembly is level then secure with 2 (H1) Hex Bolts (with lock washer, flat washer and t-nut) per side. (fig. 27.4)

C: Tighten the top screws in all 4 Bench Legs. (fig. 27.4)

---

**Wood Parts**

1 x 2658 Folding Bench

**Hardware**

4 x H1 Hex Bolt (lock washer, flat washer, t-nut)
Step 28: Attach Slide Wall Inserts

**A:** In the narrow opening of the End Wall (Upper Jamb should already be installed), place the MOD Side Lite from inside the assembly then attach to the wall and (2602) Upper Jamb with 14 (S0) Truss Screws. (fig. 28.1 and 28.2)

**B:** In the wider opening of the End Wall tight to (2768) Panel Floor place (8935) Lower SL Insert from inside the assembly then attach to the wall and (2602) Upper Jamb with 4 (S0) Truss Screws. (fig. 28.1 and 28.2)

---

**Fig. 28.1**
Inside View

**Fig. 28.2**
Inside View

---

**Wood Parts**
1 x 8935 Lower SL Insert

**Hardware**
18 x S0 Truss Screw

**Other Parts**
1 x MOD Side Lite
Step 29: Slide Section Assemblies
Part 1

Note: When installing Pan Bolts make sure to look at holes so bolts go through the side with the round recess and the lock nuts go through the side with the hexagonal recess. (fig. 29.3)

A: Fit 2 TNR2 Slide Elbows together and attach with 8 (PB1) Pan Bolts (with lock nut) as shown in fig. 29.1. It is very important to attach bolts as indicated.

B: Repeat Step A 3 more times to create 4 Elbow Sections in total.

C: Attach TNR3 Extend Flange RT and TNR3 Extend Flange LT together using 9 (PB1) Pan Bolts (with lock nut) as shown in fig. 29.2. This creates the Flange Assembly.

Fig. 29.1

Fig. 29.2

Flange Assembly

Fig. 29.3

Use a 7/16” open end wrench for nuts

**Hardware**

| 41 x PB1 Pan Bolt (lock nut) |

**Other Parts**

| 1 x TNR3 Extend Flange RT |
| 1 x TNR3 Extend Flange LT |
| 8 x TNR2 Slide Elbow |
Step 29: Slide Section Assemblies
Part 2

Note: When installing Pan Bolts make sure to look at holes so bolts go through the side with the round recess and the lock nuts go through the side with the hexagonal recess. (fig. 29.3)

D: Attach TNR2 Slide Exit Top and the remaining TNR2 Slide Elbow together using 8 (PB1) Pan Bolts (with lock nut) as shown in fig. 29.4. It is very important to attach bolts as indicated. This creates the Exit Elbow Assembly.

Fig. 29.4

Fig. 29.3

<table>
<thead>
<tr>
<th>Hardware</th>
<th>Other Parts</th>
</tr>
</thead>
<tbody>
<tr>
<td>8 x (PB1) Pan Bolt (lock nut)</td>
<td>1 x TNR2 Slide Exit Top</td>
</tr>
<tr>
<td></td>
<td>1 x TNR2 Slide Elbow</td>
</tr>
</tbody>
</table>
Step 30: Attach Flange Assembly to Fort
Part 1

A: With a helper place the Flange Assembly flush to the top opening in End Wall as shown in fig. 30.1 and the Epic Fort Guide, then pre-drill 1/8” (3.2 mm) pilot holes in (8935) Lower SL Insert for the 4 bottom mounting locations (approximate spots where circles are on figure 30.2), making sure the pre-drilled holes are a minimum of 1” (25.4 mm) deep. (fig. 30.2)

B: Attach Flange Assembly to (8935) Lower SL Insert using 4 (S7) Pan Screws (with #12 Screw Bezel) in the pre-drilled holes. (fig. 30.2) Make sure the flat surfaces of the Flange Assembly are flush to the End Wall and (2602) Upper Jamb as shown in fig. 30.3.

C: Attach the Flange Assembly flush to bottom of (2769) Panel BT Frame using 4 (S6) Pan Screws (with #12 Screw Bezel) and to (2602) Upper Jamb and side of End Wall using 5 (S6) Pan Screws per side. (fig. 30.2)

Hardware

<table>
<thead>
<tr>
<th>Quantity</th>
<th>Item</th>
</tr>
</thead>
<tbody>
<tr>
<td>14 x</td>
<td>Pan Screw</td>
</tr>
<tr>
<td>4 x</td>
<td>Pan Screw</td>
</tr>
<tr>
<td>8 x</td>
<td>#12 Screw Bezel</td>
</tr>
</tbody>
</table>
**Step 30: Attach Flange Assembly to Fort**  
**Part 2**

**D:** Place (8934) SL Gusset tight to (2768) Panel Floor, flush to the top of the bottom opening and attach to Flange Assembly with 2 (S6) Pan Screws. (fig. 30.4 and 30.5)

**E:** Pre-drill pilot hole with a 3/16” (4.8 mm) drill bit then attach (8934) SL Gusset to (2768) Panel Floor with 1 (WL5) Wafer Lag (with flat washer). (fig. 30.4 and 30.5)

---

**Wood Parts**
1 x 8934 SL Gusset

**Hardware**
2 x S6 Pan Screw
1 x WL5 Wafer Lag (flat washer)
Step 31: Attach Elbow Assembly to Flange Assembly
Part 1

Note: When installing Pan Bolts make sure to look at holes so bolts go through the side with the round recess and the lock nuts go through the side with the hexagonal recess. Keep all bolts loose until further step.

A: Fit one of the Elbow Assemblies to the Flange Assembly by lining up the arrows on each assembly. (fig. 31.2 and 31.3)

B: Attach 1 TNR2 Slide Clamp Ring to the top of the joined Assemblies using 3 (PB1) Pan Bolts (with lock nut), making sure to match the arrows up with the end of the clamp ring (where a seam will be) as shown in fig. 31.2 and 31.3.

Use Quadrex Driver as a guide pin for each hole before inserting bolt. (fig. 31.3)

A:
B:

![Fig. 31.1]

![Fig. 31.2]

![Fig. 31.3]

![Fig. 31.4]

**Hardware**

3 x Pan Bolt (lock nut)

**Other Parts**

1 x Quadrex Driver
1 x TNR2 Slide Clamp Ring
Step 31: Attach Elbow Assembly to Flange Assembly
Part 2

**Note:** When installing Pan Bolts make sure to look at holes so bolts go through the side with the round recess and the lock nuts go through the side with the hexagonal recess. Keep all bolts loose until further step.

**C:** Attach 1 TNR2 Slide Clamp Ring to the bottom of the joined Assemblies using 2 (PB1) Pan Bolts (with lock nut) on one side and 1 (PB1) Pan Bolt (with lock nut) in the other side, making sure to match the arrows up with the end of the clamp ring (where a seam will be) as shown in fig. 31.5, 31.6 and 31.7.

**D:** Connect the 2 TNR2 Slide Clamp Rings together in 2 spots using 1 (PB1) Pan Bolt (with lock nut) per hole. Make sure seams and arrows line up and then tighten all bolts. (fig. 31.8 and 31.9).

---

**Hardware**

- 5 x PB1 Pan Bolt (lock nut)

**Other Parts**

- 1 x TNR2 Slide Clamp Ring
Step 32: Attach Elbow Assembly to Elbow Assembly
Part 1

Note: When installing Pan Bolts make sure to look at holes so bolts go through the side with the round recess and the lock nuts go through the side with the hexagonal recess. Keep all bolts loose until further step.

A: Fit a second Elbow Assembly to the first Elbow Assembly by lining up the arrows on each assembly. Notice the elbow orientation. (fig. 32.1)

B: Attach 1 TNR2 Slide Clamp Ring to the top of the joined Assemblies using 3 (PB1) Pan Bolts (with lock nut), making sure to match the arrows up with the end of the clamp ring (where a seam will be) as shown in fig. 32.2 and 32.3.

Use Quadrex Driver as a guide pin for each hole before inserting bolt.

Hardware

3 x (PB1) Pan Bolt (lock nut)

Other Parts

1 x TNR2 Slide Clamp Ring

Do not install bolt in Clamp Ring ends until Step 32D
Step 32: Attach Elbow Assembly to Elbow Assembly
Part 2

Note: When installing Pan Bolts make sure to look at holes so bolts go through the side with the round recess and the lock nuts go through the side with the hexagonal recess. Keep all bolts loose until further step.

C: Attach 1 TNR2 Slide Clamp Ring to the bottom of the joined Assemblies using 3 (PB1) 1/4 x 3/4" Pan Bolts (with lock nut), making sure to match the arrows up with the end of the clamp ring (where a seam will be) as shown in fig. 32.3 and 32.4.

D: Connect the 2 TNR2 Slide Clamp Rings together in 2 spots using 1 (PB1) 1/4 x 3/4" Pan Bolt (with lock nut) per hole. Make sure seams and arrows line up and then tighten all bolts. (fig. 32.3 and 32.5).

---

**Hardware**

- 5 x Pan Bolt (lock nut)

**Other Parts**

- 1 x TNR2 Slide Clamp Ring
A: Attach (8965) TNR Upright to (8963) TNR Ground Brace with 1 (H8) Hex Bolt (with lock washer, flat washer and t-nut) in the top hole. Make sure both boards are square then attach with 1 (S11) Wood Screw. (fig. 33.1)
Note: When installing Pan Bolts make sure to look at holes so bolts go through the side with the round recess and the lock nuts go through the side with the hexagonal recess. Keep all bolts loose until further step.

A: Attach the two remaining Elbow Assemblies as instructed in Steps 31 and 32.

B: Place TNR Brace Assembly against (2771) End Post Left so it sits under the slide. It is not attached yet. (fig. 34.1)

C: On the fourth Elbow Assembly attached remove the pan bolt and nut which is facing the fort (installed in Step 29). (fig. 34.1) The bolt will no longer be needed, but keep the lock nut.

D: Loosely attach TNR3 Tube Support (at the slightly bent end) to the Clamp Ring using 1 (PB6) Pan Bolt (with flat washer and the previously removed lock nut). (fig. 34.2)

E: Rotate TNR3 Tube Support and attach to (2771) End Post Left using 1 (S6) Pan Screw as shown in fig. 34.2.

F: Fully tighten screw and bolt.

---

**Fig. 34.2**

![Diagram showing installation process](image)

*Note: Flat end down*

**Hardware**

- 1 x S6 Pan Screw
- 1 x PB6 Pan Bolt (flat washer & lock nut - previously removed)
- 16 x PB1 Pan Bolt (lock nut)

**Other Parts**

- 1 x TNR3 Tube Support
- 4 x TNR2 Slide Clamp Ring

---

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Step 35: Attach TNR Brace Assembly

A: Use (8965) TNR Upright as a guide to judge the proper bolt location, remove the bottom pan bolt and nut. **The bolt will no longer be needed, but keep the lock nut.** (fig. 35.1 and 35.2)

B: Attach the top of the TNR3 Post Mount to TNR2 Slide Clamp Ring using 1 (PB2) Pan Bolt (with the previously removed lock nut and 1 flat washer). (fig. 35.2)

C: Insert TNR3 Post Mount on (8965) TNR Upright, pre-drill with a 1/8" (3.2 mm) drill bit then attach with 2 (S6) Pan Screws. (fig. 35.2)

D: Remove (H8) Hex Bolt from bottom of (2771) End Post then attach (8963) TNR Ground Brace flush to the bottom of (2618) Front Back Panel with 2 (S11) Wood Screws and 1 (S4) Wood Screw. (fig. 35.1 and 35.3)

---

**Fig. 35.1**

Remove PB1 (Pan Bolt) first then install PB2 Pan Bolt with previously removed lock nut.

**Fig. 35.2**

TNR2 Slide Clamp Ring

**Fig. 35.3**

Remove H8 (Hex Bolt) first from post then attach TNR Brace Assembly

---

**Hardware**

- 1 x (PB1) Pan Bolt (flat washer, lock nut - previously removed)
- 2 x (S6) Pan Screw
- 1 x (S4) Wood Screw
- 2 x (S11) Wood Screw

**Other Parts**

- 1 x TNR3 Post Mount
**Step 36: Attach TNR2 Slide Exit to Exit Elbow Assembly**

**A:** Insert flange of Exit Elbow Assembly (slide elbow) into the slots on TNR3 Short Exit. (fig. 36.1)

**B:** Rotate Slide Exit and use Quadrex Driver as a guide pin so the holes are aligned and attach with 5 (PB1) Pan Bolts (with lock nuts) starting with the bottom middle hole and working up each side. (fig. 36.2 and 36.3)

**C:** At this point make sure all the slide bolts are tight. Use a 7/16” (11.1 mm) open end wrench to hold nut and then tighten bolt with Quadrex Driver on Clamp Rings.

---

**Fig. 36.1**

Exit Elbow Assembly

Slot of TNR3 Short Exit

TNR3 Short Exit

**Fig. 36.2**

Start with this bolt

**Fig. 36.3**

Bottom of Slide Views

---

**Hardware**

- 5 x Pan Bolt (1/4” lock nut)

**Other Parts**

- 1 x TNR3 Short Exit
Step 37: Attach Exit End Assembly to Fort

Note: When installing Pan Bolts make sure to look at holes so bolts go through the side with the round recess and the lock nuts go through the side with the hexagonal recess. Keep all bolts loose until further step.

A: Fit the Exit End Assembly to the last Elbow Assembly by lining up the arrows on each assembly. Notice the elbow orientation. (fig. 37.1)

B: Place 1 TNR2 Slide Clamp Ring to the top of the joined Assemblies, rotate counter clockwise 1 hole location then attach with 3 (PB1) Pan Bolts (with lock nut) as shown in fig. 37.1.

Use Quadrex Driver as a guide pin for each hole before inserting bolt.

C: Attach 1 TNR2 Slide Clamp Ring to the bottom of the joined Assemblies using 3 (PB1) Pan Bolts (with lock nut) as shown in fig. 37.2.

D: Connect the 2 TNR2 Slide Clamp Rings together in 2 spots using 1 (PB1) Pan Bolt (with lock nut) per hole. Make sure seams and arrows line up and then tighten all bolts. (fig. 37.3).

Hardware

<table>
<thead>
<tr>
<th>Hardware</th>
<th>Other Parts</th>
</tr>
</thead>
<tbody>
<tr>
<td>8 x PB1 Pan Bolt (lock nut)</td>
<td>2 x TNR2 Slide Clamp Ring</td>
</tr>
</tbody>
</table>
Step 38: Attach Ground Stake to TNR Upright

A: In the spot shown in fig. 38.1 drive 1 Rebar Ground Stake 13” (330 mm) into the ground against the (8965) TNR Upright. Be careful not to hit the washer while hammering stake into the ground as this could cause the washer to break off.

B: Attach the ground stake to (8965) TNR Upright just below the (TN1) T-nut using 1 (S7) Pan Screw as shown in fig. 38.2.

C: After driving stakes into the ground, check for sharp edges caused by the impact of the hammer. Smooth any sharp edges from impact area and touch up with outdoor paint.

⚠️ Warning! To prevent tipping and avoid potential injury, stakes must be driven 13” (330 mm) into ground. Digging or driving stakes can be dangerous if you do not check first for underground wiring, cables or gas lines.

Fig. 38.1

Fig. 38.2

<table>
<thead>
<tr>
<th>Hardware</th>
<th>Other Parts</th>
</tr>
</thead>
<tbody>
<tr>
<td>1 x S7 Pan Screw</td>
<td>1 x Rebar Ground Stakes</td>
</tr>
</tbody>
</table>
Step 39: Attach Window Mesh - Large

Part 1

A: From inside the assembly place the Window Mesh - Large over the upper opening in the Swing Wall, make sure the mesh is smooth and tight then attach all four corners to (2757) LT Post Assembly and (2758) RT Post Assembly with 4 (S5) Pan Screws (with #8 flat washers).  (fig. 39.1)

Fig. 39.1

Inside View

Swing Wall

Window Mesh - Large

<table>
<thead>
<tr>
<th>Hardware</th>
<th>Other Parts</th>
</tr>
</thead>
<tbody>
<tr>
<td>4 x Pan Screw (#8 flat washer)</td>
<td>1 x Window Mesh - Large</td>
</tr>
</tbody>
</table>
Step 39: Attach Window Mesh - Large
Part 2

B: Along each side measure 4-1/2" (114 mm) down from the top screws and the same dimension up from the bottom screws then attach 2 (S5) Pan Screws (with #8 flat washer) per side to (2757) LT Post Assembly and (2758) RT Post Assembly. (fig. 39.2)

C: Along the top and bottom measure 6-3/8" (162 mm) in from the corner screws on one side then attach 5 (S5) Pan Screws (with #8 flat washer) to (2630) SW Top and (2756) Siding Assembly. Each screw to be the same dimension apart. (fig. 39.2)

Fig. 39.2

Hardware

14 x Pan Screw (#8 flat washer)
Step 40: Attach Window Mesh - Small

A: From inside the assembly place the Window Mesh - Small over the upper opening in the Back Wall over the MOD 3-Pane Transom, make sure the mesh is smooth and tight then attach all four corners to (2771) End Post, (2602) Upper Jamb and (2769) Panel BT Frame with 4 (S5) Pan Screws (with #8 flat washers). (fig. 40.1)

B: Along each side measure 5-1/2” (140 mm) down from the top screws and the same dimension up from the bottom screws then attach 2 (S5) Pan Screws (with #8 flat washer) per side to the post and (2602) Upper Jamb. (fig. 40.1)

C: Along the top and bottom measure 6” (152 mm) in from the corner screws on one side then attach 2 (S5) Pan Screws (with #8 flat washer) to (2769) Panel BT Frame and (649A) Short Half Wall. Each screw to be the same dimension apart. (fig. 40.1)

<table>
<thead>
<tr>
<th>Hardware</th>
<th>Other Parts</th>
</tr>
</thead>
<tbody>
<tr>
<td>12 x Pan Screw (#8 flat washer)</td>
<td>1 x Window Mesh - Small</td>
</tr>
</tbody>
</table>
Step 41: Final Step

A: Inspect entire play centre and insert hole plugs into all unused holes. See fig. 41.1 and 41.2 for an example.

B: Check entire play centre for bolts protruding beyond t-nuts. Use extra Washers to eliminate this condition.

Hardware
10 x Hole Plugs
Fort Guide: Epic

Front Wall

End Wall

Front Wall

Cafe Canopy
Cafe Table Assembly
Clock Set

End Wall

MOD Side Lite
End Wall

TNR III Tube Slide

MOD Side Lite
Fort Guide: Epic

Back Wall

MOD 3-Pane Transom
Hand Grip
Rock Wall Assembly
Window Mesh - Small
MOD 3-Pane Transom
Hand Grip
649A

Swing Wall

Roof Assembly with Sky Gables
Swing Assembly
Swing Assembly
Window Mesh - Large
Window Mesh - Small

Maximum Number of Users: 10

16'-8" (5.08M)
27'-0" (8.23M)
28'-8" (8.74M)
7'-6" (2.29M)
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